

Garant**Indexable insert for turning VB.T 110304, for medium machining, Grade: HB7130-2****Order data**

Order number	261224 HB7130-2
GTIN	4062406750404
Item class	21G

Technical description

ISO code indexable insert	VBMT 110304
Chip breaker	VM
Cutting speed v_c main application	70 - 240 m/min
Grade	HB7130-2
Main application	M
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 2.5 mm
Feed f	0.1 - 0.4 mm/rev.
Number of changes/inserts	2

Tool material	Carbide
Finishing/roughing assignment	Finishing
Tolerance	M
Type of product	Indexable insert for turning